40 Um:

Each

Tuesday, 17/02/2009 10:18:29 AM

Julie Dawson **Process Sheet Drawing Name** : MOUNTING CHANNEL : CU-DAR001 Dart Helicopters Services tomer 6 Number : 45815 stimate Number : 10605 : D2585 **Part Number** P.O. Number : 17/02/2009 S.O. No. : **Drawing Number** . D2585 REV B This Issue Prsht Rev. : NC Project Number : N/A : SMALL /MED FAB : // : B Type **Drawing Revision** First Issue : 43922 Material **Previous Run** : 20/02/2009 Qty: **Due Date** Written By **Checked & Approved By** Reformat; Add Receiving Step KJ/RF Comment Est. C 06.07.21 waterjet EC **Additional Product** Job Number: **Machine Or Operation:** Description: Seq. #: M304S14GA 304SS sheet .080

Comment: Qty.: 0.0168 sf(s)/Unit 304SS .080

Total: 0.6720 sf(s)

2.0

Comment: FLOW WATER JET

1-Cut as per Dwg D2585 12 9-3-12

2-Deburr if necessary

Dwg Rev:_ Prog Rev: _________

3.0 QC2



INSPECT PARTS AS THEY COME OFF MACHINE

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8

5.0

Comment: SECOND CHECK

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1

SECOND CHECK

Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr

due st 20

Dart Aeı	ospace	e Ltd							
W/O:			WC	ORK ORDER CHANGES)				
DATE	STEP	PRO	PROCEDURE CHANGE By Date		PROCEDURE CHANGE By Date		Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
						, ,			
							i		
Part No	:	PAR #:	Fault Cate	gory: N	NCR: Yes	No DQA:	Date: _	· 	
	R	esolution:	Dispositio	n: (QA: N/C CIG	sed:	Date: _		
NCR:		\	WORK ORD	ER NON-CONFORMAN	CE (NCR)			
DATE	CTED	Description of NC		Corrective Action Section E		Verification	Approval	Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector	
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NCR:			WORK ORDE	ER NON-CONFORMANO	CE (NCR)					
		Description of NC	Corrective Action Section B			Varification	A	A		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector		
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NOTE: Date & initial all entries

	esday, 17/02/2009 10:18:29 AM le Dawson	Process Sheet	
	: CU-DAR001 Dart Helicopters Services	Drawing Name: MOUNTING	G CHANNEL
Job Number	45815	Part Number: D2585	
Job Number:			
Seq. #:	Machine Or Operation:	Description :	
6.0	BRAKE NC	NC BRAKE	
Comn	nent: NC BRAKE Form as per Dwg D2585		5809/03/20 1
7.0	QC5	INSPECT WORK TO CHRRENT STEP	(4)
Comn 8.0	PACKAGING 1	PACKAGING RESOURCE #1	
			(44x)
Comr	nent: PACKAGING RESOURCE #1 Identify and Stock Location:	$\alpha _{2} _{2}$	
9.0	QC21	FINAL INSPECTION/W/O RELEASE	
Come	mant: FINIAL INCREGIONIANO DEL FACE		09/03/24
 -	nent: FINAL INSPECTION/W/O RELEASE		
Job Completion			MF 09-03-23
l			

Dart Aerospace Ltd

W/O:				WORK ORDER	CHANGES		*			
DATE	STEP		PRO	OCEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	·:		PAR #:	Fault Category:	NCR	: Yes	No DQ	A:	_ Date: _	
	R	esolution:		Disposition:	QA:	N/C C	losed:		Date:	

NCR:		1	WORK ORDI	ER NON-CONFORMAN	CE (NCR)						
		Description of NC		Corrective Action Section E	3	Verification	A				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC inspector			
						:					
]			
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order: WS&15
Description: Mounting Channel	Part Number: D2585
Inspection Dwg: D2585 Rev: B	Page 1 of 1

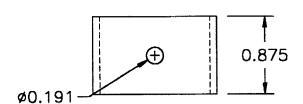
FIRST ARTICLE INSPECTION CHECKLIST							
	x	First Artic	ele	Prote	otype		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method o		omments
2.590	+/-0.010	2.589					
0.875	+/-0.010	0.875					
0.078	+/-0.010	0.075					
Ø0.191	+0.005/-0.001	Ø0.193					
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Measured by:	18	Audited by:	-{/		Prototype	Approval:	N/A
Date:	9-3-1)	Date:	STIS	13	·	Date:	N/A
Rev Date						Davised by	/ Approved
A 06.08.29	Change New Issue					Revised by KJ/JLM	Approved

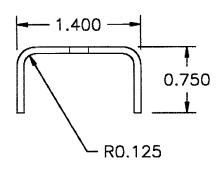




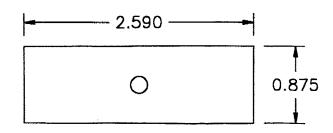
	DESIGN B	DRAWN BY	DART AEROSPACE VICTORIA INTERNATIONAL AIRPORT,	
١	CHECKED	APPROVED	DRAWING NO.	REV. B
1	BU	BW	D2585	SHEET 1 OF 1
	DATE		TITLE	SCALE
	96:07:	11	MOUNTING CHANNEL	1:1
	В	97:03:14	ADD FLAT PATTERN	

RELEASED 97/03/14 DS





FLAT PATTERN



SHOP COPY

RETURN TO

PACAMETRING

MATERIAL: 304/316 SS, 14 GAUGE (0.078) UNCONTROLLED COPY